



CLEANING & PREPARATION  
(STEEL FAB)

YES/NO

- ☐ ☒ BLAST EXTERIOR
- ☐ ☒ INTERIOR COMPONENTS & VESSEL  
BLASTED (PRE-ASSY)
- ☒ ☐ FINISH REQUIRED
- ☒ ☐ EXTERIOR TO BE FREE OF WELD SPATTER
- ☒ ☐ INTERIOR TO BE FREE OF WELD SPATTER
- ☒ ☐ DRY INTERIOR (IF NECESSARY)
- ☒ ☐ VACUUM INTERIOR - FREE OF LOOSE PARTICLES
- ☐ ☒ MISC. ASSEMBLY REQUIRED

PREPAINT PREPARATION  
AREA'S OF VESSEL TO BE PAINTED

YES/NO

- ☒ ☐ EXTERIOR
- ☐ ☒ INTERIOR
- ☒ ☐ OTHER

PAINT EXTERIOR GRAY PRIMER P100004

- ☐ ☒ AREAS NOT PAINTED

- ☐ ☒ MASK FLANGE FACE, ETC

SURFACE PREPRATION & PAINTING:  
(OUTSIDE VENDOR)

PAINTING

YES/NO

- ☐ ☒ EXTERIOR (MILS REQ - DFT)

- ☐ ☒ INTERIOR (MILS REQ - DFT)

- ☐ ☒ OTHERS (MILS REQ - DFT)

OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM  
VENDOR, OUTSIDE VENDOR MUST SIGN OFF INDICATING  
ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH  
SPECIFICATIONS MUST BE SIGNED BY VENDOR & RETURNED TO  
STEEL FAB AFTER JOB IS COMPLETE

SIGNED

DATE

PACKAGING PROCEDURE:

PLUG ALL OPENINGS WITH PLASTIC PLUGS AFTER PAINTING  
SKID PER STANDARD PROCEDURES  
USE FOAM UNDER BANDS AFTER PAINTING

PACKAGING MATERIALS:

DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION AND ADDENDA					
AIR COMPRESSOR SALES INC.			ENG. APPL / DATE		
			-		
			QCM. APPL / DATE		
			-		
			A.I. VERIFICATION / DATE		
			-		
STEEL FAB					
OAKVILLE, ONT.			ABINGDON, VA.		
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