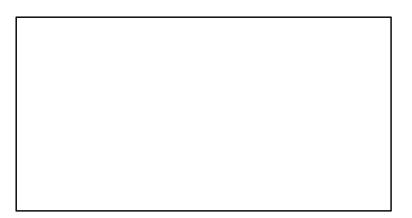


P/N	DESCRIPTION	MATERIAL	QTY
)94]	HEAD, .094M / .100N X 120D SA414-G SE 2:1 JOG	SA414-G	2
343-SL	SHELL, 0.094 X 20.250 X 37.260	SA414-G	1
3328	HANDLE, 0.375 X 1.500 X 14.00	A36	1
.500	WELD FLG, 1.5 NPT FLAT O-RING	SA181-70	2
.500	PLUG, 1-1/2 NPT PLASTIC PIPE	PLASTIC	2
)750	WELD FLG, 3/4 NPT	SA181-70	4
)750	PLUG, 3/4 NPT PLASTIC PIPE	PLASTIC	4
)500	WELD FLG, .5" NPT	SA181-70	1
)500	PLUG, 1/2 NPT PLASTIC PIPE	PLASTIC	1
)250	WELD FLG, 1/4 NPT	SA181-70	1
)250	PLUG, 1/4 NPT PLASTIC PIPE	PLASTIC	1
060	FOOT, 12" TANKS 7/16 HOLE	A569	4
343-NP	NAMEPLATE 3.000 X 4.500 A569 ASME SINGLE	A569	1

## **CLEANING & PREPARATION** (STEEL FAB)

**ÝES/NO** 

- □ Ø BLAST EXTERIOR
- INTERIOR COMPONENTS & VESSEL BLASTED (PRE-ASSY)
- ☑ □ FINISH REQUIRED
- EXTERIOR TO BE FREE OF WELD SPATTER X
- INTERIOR TO BE FREE OF WELD SPATTER X
- DRY INTERIOR (IF NECESSARY) X
- □ VACUUM INTERIOR FREE OF LOOSE PARTICLES X
- X MISC. ASSEMBLY REQUIRED



# **PREPAINT PREPARATION**

AREA'S OF VESSEL TO BE PAINTED

#### YES/NO

- EXTERIOR X
- INTERIOR X
- X OTHER

PAINT EXTERIOR GRAY PRIMER P100004

- AREAS NOT PAINTED
- X MASK FLANGE FACE, ETC

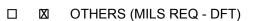
### **SURFACE PREPRATION & PAINTING:** (OUTSIDE VENDOR)

# PAINTING

YES/NO

□ ⊠ EXTERIOR (MILS REQ - DFT)

□ ☑ INTERIOR (MILS REQ - DFT)



### **OUTSIDE SERVICE VERIFICATION**

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR MUST SIGN OFF INDICATING ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS MUST BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER JOB IS COMPLETE

SIGNED

DATE

# **PACKAGING PROCEDURE:**

PLUG ALL OPENINGS WITH PLASTIC PLUGS AFTER PAINTING SKID PER STANDARD PROCEDURES USE FOAM UNDER BANDS AFTER PAINTING

### **PACKAGING MATERIALS:**

DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION AND ADDENDA						
AIR COMPRESSOR			ENG. APP'L / DATE -			
SALES INC.			QCM. APP'L / DATE -			
			A.I. VERIFICAT	TON / DATE		
STEEL FAB						
OAKVILLE, ONT.				ABINGDO	N, VA.	
DRAWN BY:	BEN	P/N	A13343	PAGE	REV.	
DATE: 3/26/20	13	'	412242	2 OF 2	0	