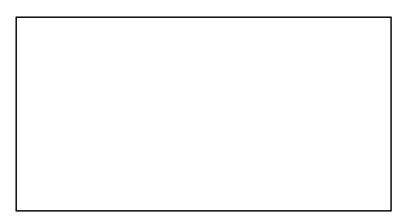


P/N	DESCRIPTION	MATERIAL	QTY
)94]	HEAD, .094M / .100N X 120D SA414-G SE 2:1 JOG	SA414-G	2
343-SL	SHELL, 0.094 X 20.250 X 37.260	SA414-G	1
3328	HANDLE, 0.375 X 1.500 X 14.00	A36	1
.500	WELD FLG, 1.5 NPT FLAT O-RING	SA181-70	2
.500	PLUG, 1-1/2 NPT PLASTIC PIPE	PLASTIC	2
)750	WELD FLG, 3/4 NPT	SA181-70	4
)750	PLUG, 3/4 NPT PLASTIC PIPE	PLASTIC	4
)500	WELD FLG, .5" NPT	SA181-70	1
)500	PLUG, 1/2 NPT PLASTIC PIPE	PLASTIC	1
)250	WELD FLG, 1/4 NPT	SA181-70	1
)250	PLUG, 1/4 NPT PLASTIC PIPE	PLASTIC	1
060	FOOT, 12" TANKS 7/16 HOLE	A569	4
343-NP	NAMEPLATE 3.000 X 4.500 A569 ASME SINGLE	A569	1

CLEANING & PREPARATION (STEEL FAB)

ÝES/NO

- □ Ø BLAST EXTERIOR
- INTERIOR COMPONENTS & VESSEL BLASTED (PRE-ASSY)
- ☑ □ FINISH REQUIRED
- EXTERIOR TO BE FREE OF WELD SPATTER X
- INTERIOR TO BE FREE OF WELD SPATTER X
- DRY INTERIOR (IF NECESSARY) X
- □ VACUUM INTERIOR FREE OF LOOSE PARTICLES X
- X MISC. ASSEMBLY REQUIRED



PREPAINT PREPARATION

AREA'S OF VESSEL TO BE PAINTED

YES/NO

- EXTERIOR X
- INTERIOR X
- X OTHER

PAINT EXTERIOR GRAY PRIMER P100004

- AREAS NOT PAINTED
- X MASK FLANGE FACE, ETC

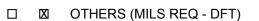
SURFACE PREPRATION & PAINTING: (OUTSIDE VENDOR)

PAINTING

YES/NO

□ ⊠ EXTERIOR (MILS REQ - DFT)

□ ☑ INTERIOR (MILS REQ - DFT)



OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR MUST SIGN OFF INDICATING ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS MUST BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER JOB IS COMPLETE

SIGNED

DATE

PACKAGING PROCEDURE:

PLUG ALL OPENINGS WITH PLASTIC PLUGS AFTER PAINTING SKID PER STANDARD PROCEDURES USE FOAM UNDER BANDS AFTER PAINTING

PACKAGING MATERIALS:

DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION AND ADDENDA						
AIR COMPRESSOR			ENG. APP'L / DATE -			
SALES INC.			QCM. APP'L / DATE -			
			A.I. VERIFICAT	TON / DATE		
STEEL FAB						
OAKVILLE, ONT.				ABINGDO	N, VA.	
DRAWN BY:	BEN	P/N	A13343	PAGE	REV.	
DATE: 3/26/20	13	'	412242	2 OF 2	0	