

# culinary steam filters

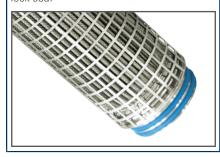
#### **FEATURES**

- stainless steel culinary steam filters designed to provide culinary grade steam to the food and beverage industry
- high efficiency and low pressure drop provides efficient, cost effective performance exceeding 3A culinary specifications
- encompasses 10 models with connections from ¼" to 3"
  NPT and rated flows from 75 to 4250 lbs/hr
- all materials conform to FDA regulations for direct food contact
- ideally suited for removing contaminants from steam used in food and beverage processing
- applications include food processing, beverage, dairy, biotechnology and aseptic processing



### 100% integrity tested

pleated stainless steel elements incorporate positive double o-ring click-lock seal



### SS housings

fabricated from polished 304 or 316 stainless steel for critical air and gas applications



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## **SPECIFICATIONS**

| filter<br>model _ | inlet &<br>outlet | rated flow <sup>(1)</sup> |       | dimer<br>(inc    | approx.<br>weight | replacement<br>element |      |          |
|-------------------|-------------------|---------------------------|-------|------------------|-------------------|------------------------|------|----------|
|                   | NPT (F)           | lbs/hr                    | А     | B <sup>(2)</sup> | С                 | D                      | lbs  |          |
| PF 0050 SP-N      | 1/4"              | 75                        | 9.45  | 4.14             | 2.76              | 2.24                   | 4.2  | E 102 SP |
| PF 0065 SP-N      | 3/8"              | 100                       | 9.45  | 4.14             | 2.76              | 2.24                   | 4.4  | E 102 SP |
| PF 0085 SP-N      | 1/2"              | 125                       | 9.45  | 4.25             | 2.76              | 2.24                   | 4.6  | E 102 SP |
| PF 0120 SP-N      | 3/4"              | 300                       | 9.45  | 4.92             | 2.76              | 2.24                   | 5.1  | E 102 SP |
| PF 0170 SP-N      | 1"                | 500                       | 11.40 | 4.92             | 3.35              | 2.78                   | 7.3  | E 105 SP |
| PF 0295 SP-N      | 1 ½"              | 950                       | 12.70 | 5.51             | 3.35              | 3.49                   | 11.4 | E 105 SP |
| PF 0460 SP-N      | 2"                | 1500                      | 19.02 | 6.70             | 4.10              | 3.64                   | 12.1 | E 110 SP |
| PF 0680 SP-N      | 2"                | 2100                      | 29.37 | 6.70             | 4.10              | 3.64                   | 15.0 | E 120 SP |
| PF 0850 SP-N      | 2 ½"              | 2600                      | 29.53 | 7.17             | 4.10              | 3.80                   | 15.2 | E 120 SP |
| PF 1150 SP-N      | 3"                | 4250                      | 40.04 | 7.17             | 4.10              | 3.96                   | 19.4 | E 130 SP |

| specifications                  | standard                                     | optional                               |
|---------------------------------|--|--|
| design operating pressure range | 0 to 232 psig                                | -                                      |
| inlet & outlet connections      | NPT (F)                                      | tri-clamp sanitary                     |
| drain & vent connections        | 1/4" BSPP                                    | -                                      |
| filter housing material         | 1.4301 quality<br>304 stainless steel        | 1.4404 quality<br>316L stainless steel |
| filter housing polishing        | passivated & polished to<br>grade Ra <1.6 um | -                                      |
| filter housing seals            | aspetic EPDM                                 | consult factory                        |

| element performance              |  |
|----------------------------------|--|
| particle removal                 | 1 micron                                   |
| particle removal efficiency      | 99%  |
| continuous operating temperature | 212 to 392°F                               |
| media material                   | pleated 304 stainless steel mesh           |
| media support & endcap material  | 304 stainless steel                        |
| element to housing connection    | positive click lock with dual EPDM o-rings |
| differential pressure - clean    | 1.0 psid                                   |

| pressure correction factors |      |      |      |      |      |      |      |      |
|-----------------------------|------|------|------|------|------|------|------|------|
| operating pressure (psia)   | 15   | 30   | 45   | 60   | 75   | 90   | 100  | 125  |
| correction factor           | 0.04 | 0.20 | 0.36 | 0.52 | 0.68 | 0.84 | 1.00 | 1.20 |

- (1) at 100 psia and 80 ft/sec flow velocity. For all other pressures, refer to the correction factors above
- (2) +/- 0.118"
- (3) steam flow from outside to inside
- (4) technical specifications subject to change without notice. Direct inquiries to support@n-psi.com or contact 704.897.2182

