# sterile air depth filters

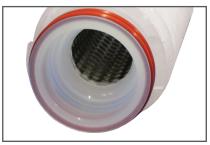
### FEATURES

- stainless steel process filters for bio-burden reduction in compressed air and gas
- high efficiency and low pressure drop
- provide efficient, cost effective performance for bio-burden reduction in compressed air or gas prior to incidental product contact
- encompasses 10 models with connections from ¼" to 3" NPT and rated flows from 50 to 1150 scfm
- specifically designed for particulate and bacteria retention in sterile environments
- exceeds Safe Quality Food (SQF) Air Quality Standard
- ideally suited for process applications such as food and beverage facilities with wash down requirements
- applications include food processing, beverage, dairy, biotechnology, hospitals and packaging industry



## 100% integrity tested

non-woven depth pleated polypropylene elements incorporate a positive double o-ring click-lock seal



## SS housings

fabricated from polished 304 or 316 stainless steel for critical air and gas applications



nano-purification solutions charlotte, north carolina united states

nalo

nano-purification solutions new bethlehem, pennsylvania united states

nano-purification solutions st. catharines, ontario canada

nano-purification solutions gateshead, tyne and wear united kingdom

nano-purification solutions krefeld, germany

| tel:   | 704.897.2182      |
|--------|-------------------|
| fax:   | 704.897.2183      |
| email: | support@n-psi.com |
| web:   | www.n-psi.com     |

#### www.n-psi.com

#### Experience. Customer. Service. -

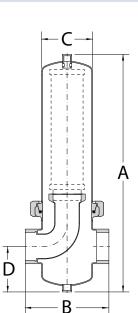
# namo

## SPECIFICATIONS

| filter<br>model | inlet & rated flow (1) outlet |      |       |       | dimer<br>(inc    | approx.<br>weight | replacement<br>_ element |      |          |
|-----------------|-------------------------------|------|-------|-------|------------------|-------------------|--------------------------|------|----------|
|                 | NPT                           | scfm | Nm³/h | А     | B <sup>(2)</sup> | С                 | D                        | lbs  |          |
| PF 0050 SD-N    | 1⁄4″                          | 50   | 85    | 9.45  | 4.14             | 2.76              | 2.24                     | 4.2  | E 102 SD |
| PF 0065 SD-N    | 3/8″                          | 65   | 110   | 9.45  | 4.14             | 2.76              | 2.24                     | 4.4  | E 102 SD |
| PF 0085 SD-N    | 1⁄2″                          | 85   | 144   | 9.45  | 4.25             | 2.76              | 2.24                     | 4.6  | E 102 SD |
| PF 0120 SD-N    | 3/4 ''                        | 120  | 204   | 9.45  | 4.92             | 2.76              | 2.24                     | 5.1  | E 102 SD |
| PF 0170 SD-N    | 1″                            | 170  | 289   | 11.40 | 4.92             | 3.35              | 2.78                     | 7.3  | E 105 SD |
| PF 0295 SD-N    | 1 1⁄2″                        | 295  | 501   | 12.70 | 5.51             | 3.35              | 3.49                     | 11.4 | E 105 SD |
| PF 0460 SD-N    | 2″                            | 460  | 782   | 19.02 | 6.70             | 4.10              | 3.64                     | 12.1 | E 110 SD |
| PF 0680 SD-N    | 2″                            | 680  | 1156  | 29.37 | 6.70             | 4.10              | 3.64                     | 15.0 | E 120 SD |
| PF 0850 SD-N    | 2 1⁄2″                        | 850  | 1444  | 29.53 | 7.17             | 4.10              | 3.80                     | 15.2 | E 120 SD |
| PF 1150 SD-N    | 3″                            | 1150 | 1954  | 40.04 | 7.17             | 4.10              | 3.96                     | 19.4 | E 130 SD |

| specifications                  | standard                                     | optional                               |
|---------------------------------|----------------------------------------------|----------------------------------------|
| design operating pressure range | 0 to 232 psig                                | -                                      |
| inlet & outlet connections      | NPT (F)                                      | tri-clamp sanitary                     |
| drain & vent connections        | 1/4" BSPP                                    | -                                      |
| filter housing material         | 1.4301 quality<br>304 stainless steel        | 1.4404 quality<br>316L stainless steel |
| filter housing polishing        | passivated & polished to<br>grade Ra <1.6 um | -                                      |
| filter housing seals            | aseptic EPDM                                 | consult factory                        |

| element performance                            |                                                |
|------------------------------------------------|------------------------------------------------|
| particle removal (at 100% pleated depth PP)    | 0.01 micron                                    |
| continuous operating temperature range         | 35 to 120°F                                    |
| maximum sterilizing temperature <sup>(3)</sup> | 257°F                                          |
| media material                                 | polypropylene (4)                              |
| media support & end cap material               | polypropylene                                  |
| element to housing connection                  | positive click lock with dual silicone o-rings |



ł

+

| pressure correction factors |      |      |      |      |      |      |      |      |      |
|-----------------------------|------|------|------|------|------|------|------|------|------|
| operating pressure (psig)   | 60   | 70   | 85   | 100  | 115  | 145  | 175  | 205  | 232  |
| correction factor           | 0.76 | 0.84 | 0.92 | 1.00 | 1.07 | 1.19 | 1.31 | 1.41 | 1.51 |

(1) at 100 psig. For all other pressures, refer to the pressure correction factors above

(2) +/- 0.118"

(3) at 30 psia for 20 minutes. Applies to element only

(4) hydrophobic graded porosity non-woven depth pleated

(5) validation documents available upon request

(6) not for use in air or gas streams containing water or oil

(7) all materials conform to 21CFR Part 177 of the US code of Federal Regulations and USP Class VI Biological test for plastics

(8) air flow from outside to inside

(9) technical specifications subject to change without notice. Direct inquiries to support@n-psi.com or contact 704.897.2182



©2021 Air and Gas Solutions LLC publication ref. n-psi-P1-SD2020-02-us