### Dual Tower Heat Regenerative Desiccant Air Dryers - External Blower Purge 100 to 6000 SCFM

Altec AIR's HBP Series Heat Regenerative Desiccant Air Dryers also use heated air to regenerate the off-line tower. Additionally, a high-efficiency packaged blower assembly directs heated atmospheric air counter current through the desiccant bed, removing the water vapor collected from the previous drying cycle. Dew point spikes or heat bumps are mitigated by enabling the auxiliary cooling / stripping feature that uses a small percentage of dry process air (1.7%)

- Industrial Duty Blower
- ASME / CRN Approved Pressure Vessels
- Factory installed Filters w/ Differential Pressure Gauges and Pre-Filter Timer Drain
- Feature Rich ETL Listed Pro-Logic Controller w/ NEMA 4X Enclosure
- Regulated Purge Flow for Optimum Setting, Regardless of
  Operating Pressure
- ISO 8573.1 Class 2 -40°F/C Standard Outlet Dewpoint

#### **FEATURES**

- Power Requirements (model specific) -120 VAC, 1 Phase, 60 Hz
   230 VAC, 1 Phase, 60 Hz
   460 VAC, 3 Phase, 60 Hz
- Maximum Pressure 150 PSIG Standard
- Maximum Operating Temperature 120°F / 49°C
- Tower Pressure Gauges & Dew Point Indicators
- Welded Frame Base Easy Move With Forklift
- OSHA Approved Mufflers
- Desiccant Fill & Drain Ports
- ASME Safety Relief Valves

# A 4X Enclosure ss of

- OPTIONS
- Alternate Voltages
- EcoTronic Dew Point Demand Control
- Dual Filter & Bypass Packages
- Environment Temperature Protection Kits
- High Pressure (200 PSIG) Models
- Upgraded Controller
- Stainless Steel Control Tube & Fittings
- Bolt-Down Construction

Call for all Available Options

DUAL TOWER HEAT REGENERATIVE DRYERS

**NIR** 

## www.AltecAIR.com 800.521.5351

### **HBP Series**

MULTIPLIER TABLES

MODEL CONFIGURATION

		INLET Flow (SCFM @ 100 PSIG)	Inlet / Outlet Ports (NPT)	Power Requirement	Heater (KW)	Dimensions W x D x H (in)	Weight (Ibs)	
SPECIFICATIONS & DIMENSIONS	HBP-0100-1	100	1"	120 VAC, 1 Ph, 60 Hz	1.5	27 x 37 x 80	650	
	HBP-0130-1	130			2.2		705	
	HBP-0200-2	200	1-1/2" 2" 3" (FLG) 6" (FLG)	230 VAC, 1 Ph, 60 Hz	3.0	32 x 40 x 91	950	
	HBP-0250-2	250				26 x 44 x 91	1,095	
	HBP-0300-4	300		460 VAC, 3 Ph, 60 Hz	6.0	26 x 44 x 91	1,240	
	HBP-0400-4	400			7.5	32 x 48 x 94	1,595	
	HBP-0550-4	550			12.0	44 x 55 x 96	1,880	
	HBP-0650-4	650				44 x 55 x 96	2,030	
	HBP-0800-4	800			15.0	44 x 59 x 98	2,595	
	HBP-1000-4	1000			18.0	48 x 65 x 103	2,845	
	HBP-1250-4	1250			25.0	90 x 74 x 100	4,885	
	HBP-1500-4	1500				90 x 74 x 100	5,260	
	HBP-2000-4	2000			38.0	96 x 84 x 121	7,065	
	HBP-2500-4	2500			50.0	96 x 84 x 126	8,030	
	HBP-3000-4	3000				90 x 94 x 112	8,630	
	HBP-4000-4 <sup>°</sup>	4000			75.0	120 x 123 x 113	13,985	w
	HBP-5000-4 <sup>°</sup>	5000			90.0	163 x 129 x 117	16,055	* Units 4000 SCFM and larger with factory
	HBP-6000-4 <sup>-</sup>	6000			110.0	172 x 135 x 116	18,380	packaged filters are provided on two bases designed to bolt together at installation.

Sizing based on the Compressed Air and Gas Institute CAGI ADF 200 Standard for Compressed Air of 100 PSIG inlet pressure, 100°F inlet temperature and -40° F pressure dew point providing ISO Quality to

100

T - Tower Insulation

L - Outdoor Low Ambient Kit -20°F

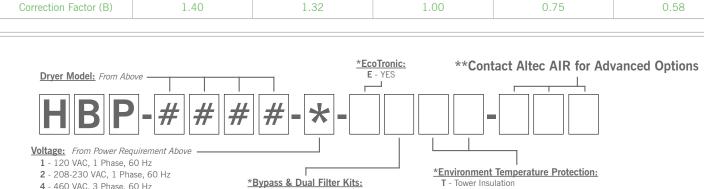
L1 - Indoor Low Ambient Kit

standard 8573-1 rating 1-2-1 for Compressed Air Quality.

Sizing	Dryors	for \	Jariah	6	Conditio
JIZING	Diyers		valiau		Condition

Maximum Inlet Flow (-40° F/C PDP) = INLET Flow (above) x Inlet Pressure Correction Factor (A) x Inlet Temp Correction									<u>ection Factor (</u>	<u>B)</u>
Actual Pressure (PSIG)	60	70	80	90	100	110	120	130	140	
Correction Factor (A)	0.66	0.72	0.82	0.90	1.00	1.07	1.15	1.24	1.33	-

90



2 - 208-230 VAC, 1 Phase, 60 Hz 4 - 460 VAC, 3 Phase, 60 Hz

Inlet Temp (°F)

80

- \*5 575 VAC, 3 Phase, 60 Hz (option for HRE-0250 and higher)
- **3** 3-Way 6 - 6-Way & Dual Selectable Pre-Filter
- 9 9-Way & Dual Selectable Pre-Filter & Post-Filter

\* Leave Unselected Options Blank when building your Part Number

110

150

120

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